

DEPARTMENT OF LICENSING AND REGULATORY AFFAIRS

DIRECTOR'S OFFICE

OCCUPATIONAL HEALTH STANDARDS

Filed with the Secretary of State on January 15, 2002 (as amended March 13, 2013) (as amended February 22, 2017)

These rules become effective immediately upon filing with the Secretary of State unless adopted under section 33, 44, or 45a(6) of 1969 PA 306.

Rules adopted under these sections become effective 7 days after filing with the Secretary of State.

(By authority conferred on the director of the department of licensing and regulatory affairs by sections 14 and 24 of 1974 PA 154, MCL 408.1014 and 408.1024, and Executive Reorganization Orders Nos. 1996-1, 1996-2, 2003-1, 2008-4, and 2011-4, MCL 330.3101, 445.2001, 445.2011, 445.2025, and 445.2030)

R 325.60151, R 325.60151a, R 325.60152, R 325.60155, R 325.60156, R 325.60157, R 325.60158, R 325.60159, R 325.60160, and R 325.60161 of the Administrative Code are amended, as follows:

PART 601. AIR CONTAMINANTS FOR CONSTRUCTION

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R 325.60151 Scope.

Rule 1. (1) An employer shall ensure that employee exposures to inhalation, ingestion, skin absorption, or contact with any material or substance at a concentration above those specified in the "Threshold Limit Values of Airborne Contaminants for 1970" of the American Conference of Governmental Industrial Hygienists, as listed in R 325.60154 to R 325.60161, are avoided.

(2) To achieve compliance with subrule (1) of this rule, an employer shall ensure that administrative or engineering controls are implemented whenever feasible. If administrative or engineering controls are not feasible to achieve full compliance, then protective equipment or other protective measures shall be used to keep the exposure of employees to air contaminants within the limits prescribed in this rule. Any equipment and technical measures used for this purpose shall first be approved for each particular use by a competent industrial hygienist or other technically qualified person. Respirators shall be used in a manner that is in compliance with Occupational Health Standard Part 451 "Respiratory Protection," as referenced in R 325.60151a.

- (3) Occupational Health Standard Part 302 "Vinyl Chloride," as referenced in R 325.60151a, applies to the exposure of every employee to vinyl chloride in every employment and place of employment covered by these rules in place of any different standard on exposure to vinyl chloride that would otherwise be applicable under subrule (1) of this rule.
- (4) The "Threshold Limit Values (TLV) of the American Conference of Governmental Industrial Hygienists (A.C.G.I.H.) for 1970" appear in R 325.60153 to R 325.60161. The Threshold Limit Values identified in these rules as Maximum Allowable Concentrations (MAC) are specified in these rules.
- (5) These rules do not apply to the following types of employment:
 - (a) Agriculture.
 - (b) Domestic.
 - (c) Mining.
 - (d) General industry work.
- (6) Exposure to air contaminants in general industry work is covered by Occupational Health Standard Part 301 "Air Contaminants for General Industry," as referenced in R 325.60151a.

R 325.60151a Availability of referenced standards.

Rule 1a. The following Michigan Occupational Safety and Health (MIOSHA) standards are referenced in these rules. Up to 5 copies of these standards may be obtained at no charge from the Michigan Department of Licensing and Regulatory Affairs, MIOSHA Regulatory Services Section, P.O. Box 30643, Lansing, Michigan, 48909-8143 or via the internet at website: www.michigan.gov/mioshastandards. For quantities greater than 5, the cost, as of the time of adoption of these rules, is 4 cents per page.

- (a) Occupational Health Standard Part 301 "Air Contaminants for General Industry," R 325.51101 to R 325.51108.
- (b) Occupational Health Standard Part 302 "Vinyl Chloride," R 325.51401 to R 325.51414.
- (c) Occupational Health Standard Part 303 "Methylenedianiline," R 325.50051 to R 325.50076.
- (d) Occupational Health Standard Part 304 "Ethylene oxide," R 325.51151 to R 325.51177.
- (e) Occupational Health Standard Part 306 "Formaldehyde," R 325.51451 to R 325.51477.
- (f) Occupational Health Standard Part 307 "Acrylonitrile," R 325.51501 to R 325.51527.
- (g) Occupational Health Standard Part 308 "Inorganic Arsenic," R 325.51601 to R 325.51628.
- (h) Occupational Health Standard Part 309 "Cadmium," R 325.51851 to R 325.51886.
- (i) Occupational Health Standard Part 311 "Benzene," R 325.77101 to R 325.77115.
- (j) Occupational Health Standard Part 312 "1,3-Butadiene," R 325.50091 to R 325.50092.
- (k) Occupational Health Standard Part 313 "Methylene Chloride," R 325.51651 to R 325.51652.
- (I) Occupational Health Standard Part 314 "Coke Oven Emissions," R 325.50101 to R 325.50136.
- (m) Occupational Health Standard Part 451 "Respiratory Protection," R 325.60051 to R 325.60052.

- (n) Occupational Health Standard Part 602 "Asbestos Standards for Construction," R 325.51301 to R 325.51302.
- (o) Occupational Health Standard Part 603 "Lead Exposure in Construction," R 325.51991 to R 325.51992.
- (p) Occupational Health Standard Part 604 "Chromium (VI) in Construction," R 325.51995 to R 325.51997.

R 325.60152 Definitions.

- Rule 2. (1) "Maximum allowable concentration" or "MAC" means the threshold limit value or the time-weighted average 8-hour airborne concentration of a contaminant to which a person may be safely exposed.
- (2) "Mg/m3" means milligrams of particulate per cubic meter of air.
- (3) "Mppcf" means millions of particulates per cubic foot of air based on impinger samples counted by light field microscopic techniques.
- (4) "Non-respirable atmosphere" means an atmosphere that contains insufficient oxygen, or an elevated level of contaminants that may render a person incapable of self-rescue.
- (5) "Ppm" means parts of vapor or gas per million parts of air by volume at 25 degrees Celsius and 760 millimeters of mercury pressure.
- (6) "Source" means a process or equipment that releases a contaminant into the air in concentrations exceeding the MAC.

R 325.60153 Contaminants; exposures; MAC.

- **Rule 3.** (1) An employer shall not allow an employee to be exposed to a contaminant at concentrations in excess of the MAC as listed in R 325.60154 to R 325.60161.
- (2) An employer shall not allow an employee to be exposed to a contaminant or combination of contaminants in concentrations that are hazardous or injurious to the person's health.

R 325.60154 Maximum allowable concentrations.

- **Rule 4**. (1) Maximum allowable concentrations of air contaminants based on a repeated 8-hour work day exposure are listed in tables 1 to 7 in R 325.60155 to R 325.60161.
- (2) A substance in tables 1 to 6 that is preceded by the letter A, C, S, or STEL is an especially hazardous contaminant and all the following precautions shall be taken:
- (a) If the substance is preceded by the letter "A", then an employer shall ensure that an employee or any part of an employee's anatomy is not exposed to, or allowed to come in contact with, the substance by means of any respiratory, oral, or skin route.
- (b) If the substance is preceded by the letter "C", then its MAC means the highest concentration at which an employer may allow a person to be exposed at any time unless noted otherwise. This concentration is commonly referred to as a "ceiling."

- (c) If the substance is preceded by the letter "S", then an employer shall ensure that precautions are taken to prevent skin absorption.
- (d) If the substance is preceded by "STEL", then it means the STEL listed. For example, an employee's 15-minute, time-weighted average exposure, shall not be exceeded at any time during a work day. The STEL is commonly referred to as the "short-term exposure limit."

R 325.60155 Maximum allowable concentrations for substances; A and B.

Rule 5. Table 1 for substances A and B, are as follows:

	TABLE 1 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; A AND B				
	CLIDCTANCE	CAS No.1	MAC/Ceil	iling/STEL	
	SUBSTANCE	CAS NO.	ppm	mg/m³	
	Abate	3383-96-8		15	
	Acetaldehyde	75-07-0	200	360	
	Acetic acid	64-19-7	10	25	
	Acetic anhydride	108-24-7	5	20	
	Acetone	67-64-1	1,000	2,400	
	Acetonitrile	75-05-8	40	70	
	Acetylene		Iner	t gas	
	Acetylene dichloride See 1,2-Dichlo	oroethylene			
	Acetylene tetrabromide	79-27-6	1	14	
	Acrolein	107-02-8	0.1	0.25	
S	Acrylamide	79-06-1		0.3	
S	Acrylonitrile See OH 307 A	Acrylonitrile*			
S	Aldrin	309-00-2		0.25	
S	Allyl alcohol	107-18-6	2	5	
	Allyl chloride	107-05-1	1	3	
С	Allyl glycidyl ether (AGE)	106-92-3	10	45	
	Allyl propyl disulfide	2179-59-1	2	12	
	Alundum (Al ₂ O ₃)		Inert	dust	
	2-Aminoethanol See Ethanolai	mine			
	2-Aminopyridine	504-29-0	0.5	2	
	Ammonia	7664-41-7	50	35	
	Ammonium sulfamate (amate)	7773-06-0		15	
	n-Amyl acetate	628-63-7	100	525	
	sec-Amyl acetate	626-38-0	125	650	

TABLE 1 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; A AND B						
	SUBSTANCE	CAS No. ¹	MAC/Cei	ing/STEL		
	CODOTANGE	OAO NO.	ppm	mg/m³		
S	Aniline	62-53-3	5	19		
S	Anisidine (o- and p-isomers)	29191-52-4		0.5		
	Antimony and compounds (as Sb)	7440-36-0		0.5		
	ANTU (alpha naphthylthiourea)	86-88-4		0.3		
	Argon		Iner	t gas		
	Arsenic, inorganic compounds See OH 308 I	norganic Arsenic) *			
	Arsenic, organic compounds (as As)	7440-38-2		0.5		
	Arsine	7784-42-1	0.05	0.2		
S	Azinphos-methyl	86-50-0		0.2		
	Barium (soluble compounds)	7440-39-3		0.5		
	Benzene (benzol) See OH 311 E	Benzene*				
A, S	Benzidine	92-87-5				
	p-Benzoquinone See Quinone					
	Benzoyl peroxide	94-36-0		5		
	Benzyl chloride	100-44-7	1	5		
	Beryllium	7440-41-7		0.002		
	Biphenyl See Diphenyl					
	Bisphenol A See Diglycidy	l ether				
	Boron oxide	1303-86-2		15		
	Boron tribromide	10294-33-4	1	10		
С	Boron trifluoride	7637-07-2	1	3		
	Bromine	7726-95-6	0.1	0.7		
	Bromine pentafluoride	7789-30-2	0.1	0.7		
S	Bromoform	75-25-2	0.5	5		
	Butadiene (1,3-butadiene) See OH 312 1,3-Butadiene*					
	Butanethiol See Butyl mercaptan					
	2-Butanone	78-93-3	200	590		
S	2-Butoxy ethanol (butyl cellosolve)	111-76-2	50	240		
	Butyl acetate (n-butyl acetate)	123-86-4	150	710		
	sec-Butyl acetate	105-46-4	200	950		
	tert-Butyl acetate	540-88-5	200	950		
	Butyl alcohol	71-36-3	100	300		
	sec-Butyl alcohol	78-92-2	150	450		
	tert-Butyl alcohol	75-65-0	100	300		

TABLE 1 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; A AND B				
	SUBSTANCE CAS No.1			ing/STEL
	SUBSTANCE	CAS NO.	ppm	mg/m³
S, C	Butylamine	109-73-9	5	15
	tert-Butyl chromate (as Cr+6) See OH 604 0	Chromium (VI) in	Construction*,	**
	n-Butyl glycidyl ether (BGE)	2426-08-6	50	270
	Butyl mercaptan	109-79-5	0.5	1.5
	p-tert-Butyltoluene	98-51-1	10	60
1	The CAS number is for information only. Enforcement is covering more than 1 metal compound measured as the not the CAS number for the individual compounds.			
Α	See R 325.60154(2)(a).			
В	See R 325.60154(2)(b).			
С	See R 325.60154(2)(c).			
*	Cautionthese rules contain extensive requirements for	exposure to thes	e substances.	
** If the exposure limit in OH 604 Chromium (VI) in Construction is stayed or is otherwise not in effect, the exposure limit is a ceiling of 0.1 mg/m³ and has an "S" notation.				
All MIOSHA Occupational Health (OH) Standards shown is this table are referenced in R 325.60151a.				

TABLE 2 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; C AND D				
		2.2.1.1	MAC/Cei	ling/STEL
	SUBSTANCE	CAS No. ¹	ppm	mg/m³
	Cadmium and cadmium compounds See OF	I 309 Cadmium*		1
	Calcium arsenate			1
	Calcium carbonate	1317-65-3	Iner	t dust
	Calcium oxide	1305-78-8		5
	Camphor (synthetic)	76-22-2	2	
	Carbaryl (Sevin®)	63-25-2		5
	Carbon black	1333-86-4		3.5
	Carbon dioxide	124-38-9	5,000	9,000
S	Carbon disulfide	75-15-0	20	60
	Carbon monoxide	630-08-0	50	55
S, C	Carbon tetrachloride	56-23-5	10	65
	Cellulose (paper fiber)	9004-34-6	Iner	t dust
S	Chlordane	57-74-9		0.5
S	Chlorinated camphene	8001-35-2		0.5
	Chlorinated diphenyl oxide	55720-99-5 or 31242-93-0		0.5
	Chlorine	7782-50-5	1	3
	Chlorine dioxide	10049-04-4	0.1	0.3
С	Chlorine trifluoride	7790-91-2	0.1	0.4
С	Chloroacetaldehyde	107-20-0	1	3
	alpha-Chloroacetophenone (Phenacyl chloride)	532-27-4	0.05	0.3
	Chlorobenzene (mono chlorobenzene)	108-90-7	75	350
	o-Chlorobenzylidene malononitrile (OCBM)	2698-41-1	0.05	0.4
	Chlorobromomethane	74-97-5	200	1,050
	2-Chloro-1,3-butadiene See Chlorop	rene		•
S	Chlorodiphenyl (42% Chlorine)	53469-21-9		1
S	Chlorodiphenyl (54% Chlorine)	11097-69-1		0.5
	1-Chloro-2,3-epoxy propane See Epichlor	ohydrin		
	2-Chloroethanol See Ethyleno	e chlorohydrin		
	Chloroethylene See Vinyl ch	loride		
С	Chloroform (Trichloromethane)	67-66-3	50	240
	1-Chloro-1-nitropropane	600-25-9	20	100

TABLE 2 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; C AND D				
	QUESTANOS	040 N = 1	MAC/Cei	ling/STEL
	SUBSTANCE	CAS No. ¹	ppm	mg/m³
	Chloropicrin	76-06-2	0.1	0.7
S	Chloroprene (2-chloro-1,3-butadiene)	126-99-8	25	90
	Chromic acid and chromates (as Cr0 ₃) See OH 604	Chromium (VI) i	n Construction*,	***
	Chromium (VI) compounds See OH 604	Chromium (VI) i	n Construction*,	***
	Chromium			
	sol. chromic and chromous salts (as Cr)	Varies with compound		0.5
	Metal and insol. Salts	7440-47-3		1
	Coal tar pitch volatiles (benzene soluble fraction: anthracene, BaP, phenanthrene, acridine, chrysene, pyrene)	65996-93-2		0.2
	Cobalt, metal fume and dust	7440-48-4	_	0.1
	Coke oven emissions See OH 314	Coke Oven Emis	sions*	
	Copper			
	• Fume	7440-50-8		0.1
	Dusts and mists	7440-30-0		1
	Corundum (Al ₂ 0 ₃)	<u> </u>	Inert	dust
	Cotton dust (raw)	-		1
	Crag® herbicide	136-78-7		15
S	Cresol (all isomers)	1319-77-3	5	22
	Crotonaldehyde	123-73-9 4170-30-3	2	6
S	Cumene	98-82-8	50	245
S	Cyanide (as CN)	Varies with compound		5
	Cyanogen	460-19-5	10	
	Cyclohexane	110-82-7	300	1,050
	Cyclohexanol	108-93-0	50	200
	Cyclohexanone	108-94-1	50	200
	Cyclohexene	110-83-8	300	1,015
	Cyclopentadiene	542-92-7	75	200
	2,4-D	94-75-7		10
S	DDT (Dichlorodiphenyl-trichloroethane)	50-29-3		1
	DDVP See Dichlorve	os		,
S	Decaborane	17702-41-9	0.05	0.3
S	Demeton®	8065-48-3		0.1

	TABLE MAXIMUM ALLOWABLE CONCENTRAT		•	
	SUBSTANCE	CAS No.1		ling/STEL
	Diacetone alcohol (4-hydroxy-4-methyl-2-pentanone)	123-42-2	ppm 50	mg/m³ 240
	1,2-Diainoethane See Eth	nylenediamine		I.
	Diazomethane	334-88-3	0.2	0.4
	Diborane	19287-45-7	0.1	0.1
S, C	1,2-Dibromoethane (ethylene dibromide)	106-93-4	25	190
	Dibutyl phosphate	107-66-4	1	5
	Dibutyl phthalate	84-74-2		5
С	Dichloroacetylene	7572-29-4	0.1	0.4
С	o-Dichlorobenzene	95-50-1	50	300
	p-Dichlorobenzene	106-46-7	75	450
	Dichlorodifluoromethane	75-71-8	1,000	4,950
	1,3-Dichloro-5, 5-dimethyl hydantoin	118-52-5		0.2
	1,1-Dichloroethane	75-34-3	100	400
	1,2-Dichloroethane	107-06-2	50	200
	1,2-Dichloroethylene	540-59-0	200	790
S, C	Dichloroethyl ether	111-44-4	15	90
	Dichloromethane See Methylene chloride			
	Dichloromonofluoromethane	75-69-4	1,000	4,200
С	1,1-Dichloro-1-nitroethane	594-72-9	10	60
	1,2-Dichloropropane See Pro	opylene dichloride		
	Dichlorotetrafluoroethane	76-14-2	1,000	7,000
S	Dichlorvos (DDVP)	62-73-7		1
S	Dieldrin	60-57-1		0.25
	Diethylamine	109-89-7	25	75
S	Diethylamino, ethanol	100-37-8	10	50
S, C	Diethylene triamine	111-40-0	10	42
	Diethyl ether See Eth	nyl ether		

See Methylal

See Hydroquinone

75-61-6

2238-07-5

108-83-8

108-18-9

127-19-5

100

0.5

50

5

10

860

2.8

290

20

35

Difluorodibromomethane

Diglycidyl ether (DGE)

Dihydroxybenzene

Diisobutyl ketone

Diisopropylamine

Dimethoxymethane

Dimethyl acetamide

С

S

S

	TABLE 2 MAXIMUM ALLOWABLE CONCENTRATIONS	FOR SUBSTANC	CES; C AND D	
	OUDOTANOS	0.00 N 1	MAC/Cei	ling/STEL
	SUBSTANCE	CAS No.1	ppm	mg/m³
	Dimethylamine	124-40-3	10	18
	Dimethylaminobenzene See Xylidene			
S	Dimethylaniline (N-dimethylaniline)	121-69-7	5	25
	Dimethylbenzene See Xylene			
	Dimethyl-1, 2-dibromo- 2, 2-dichloroethyl phosphate (Dibrom®)	300-76-5		3
S	Dimethylformamide	68-12-2	10	30
	2,6-Dimethylheptanone See Diisobut	/l ketone		
S	1,1-Dimethylhydrazine	57-14-7	0.5	1
	Dimethylphthalate	131-11-3		5
S	Dimethyl sulfate	77-78-1	1	5
S	Dinitrobenzene (all isomers)	99-65-0 528-29-0 100-25-4		1
S	Dinitro-o-cresol	534-52-1		0.2
S	Dinitrotoluene	25321-14-6		1.5
S	Dioxane (diethylene dioxide)	123-91-1	100	360
	Diphenyl	92-52-4	0.2	1
	Diphenylamine	122-39-4		10
	Diphenylmethane diisocyanate See Methyler	ne bisphenyl isocy	yanate (MDI)	
S	Dipropylene glycol methyl ether	34590-94-8	100	600
	Di-sec-octyl phthalate (di-2-ethylhexylphthalate)	117-81-7		5
1	The CAS number is for information only. Enforcement covering more than 1 metal compound measured as the not the CAS number for the individual compounds.			
Α	See R 325.60154(2)(a).			
В	See R 325.60154(2)(b).			
С	See R 325.60154(2)(c).			
*	Cautionthese rules contain extensive requirements for	exposure to these	e substances.	
***	If the exposure limit in OH 604 Chromium (VI) in Construence consumer limit is 0.1 mg/m³ for chromic acid and chromatic consumer limit is 0.1 mg/m³ for chromic acid and chromatic consumer limit is 0.1 mg/m³ for chromic acid and chromatic consumer limit is 0.1 mg/m³ for chromic acid and chromatic consumer limit in OH 604 Chromium (VI) in Construction in Constructin Construction in Construction in Construction in Construction in			ot in effect, the
	All MIOSHA Occupational Health (OH) Sta are referenced in R 325.		this table	

	TABLE 3 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; E TO H			
	CHIDCTANCE	CAS No.1	MAC/Cei	ling/STEL
	SUBSTANCE	CAS NO.	ppm	mg/m³
	Emery	•	Inert	dust
S	Endosulfan (Thiodan®)	115-29-7		0.1
S	Endrin	72-20-8		0.1
S	Epichlorohydrin	106-89-8	5	19
S	EPN	2104-64-5		0.5
	1,2-Epoxypropane See Propylen	e oxide		
	2,3-Epoxy-1-propanol See Glycidol			
	Ethane		Iner	t gas
	Ethanethiol See Ethyl me	rcaptan		
	Ethanolamine	141-43-5	3	6
S	2-Ethoxyethanol	110-80-5	200	740
S	2-Ethoxyethyl acetate (cellosolve acetate)	111-15-9	100	540
	Ethyl acetate	141-78-6	400	1,400
S	Ethyl acrylate	140-88-5	25	100
	Ethyl alcohol (ethanol)	64-17-5	1,000	1,900
	Ethylamine	75-04-7	10	18
	Ethyl sec-amyl ketone (5-methyl-3-heptanone)	541-85-5	25	130
	Ethyl benzene	100-41-4	100	435
	Ethyl bromide	74-96-4	200	890
	Ethyl butyl ketone (3-heptanone)	106-35-4	50	230
	Ethyl chloride	75-00-3	1,000	2,600
	Ethyl ether	60-29-7	400	1,200
	Ethyl formate	109-94-4	100	300
	Ethyl mercaptan	75-08-1	0.5	1
	Ethyl silicate	78-10-4	100	850
	Ethylene		Iner	t gas
S	Ethylene chlorohydrin	107-07-3	5	16
	Ethylenediamine	107-15-3	10	25
	Ethylene dibromide See 1,2-Dibr	romoethane		•
	Ethylene dichloride See 1,2-Dich	nloroethane		
S, C	Ethylene glycol dinitrate	628-96-6	0.2	1
	Ethylene glycol monomethyl ether acetate See	Methyl cellosolv	e acetate	•
S	Ethyleneimine	151-56-4	0.5	1

			MAC/Ceiling/STEL		
	SUBSTANCE	CAS No. ¹	ppm	mg/m³	
	Ethylene oxide See Ol	H 304 Ethylene Oxide*		•	
	Ethylidine chloride See 1,	1-Dichloroethane			
S	N-Ethylmorpholine	100-74-3	20	94	
	Ferbam	14484-64-1		15	
	Ferrovanadium dust	12604-58-9		1	
	Fibrous glass		Inert	dust	
	Fluoride (as F)	Varies with compound		2.5	
	Fluorine	7782-41-4	0.1	0.2	
	Fluorotrichloromethane	75-69-4	1,000	5,600	
С	Formaldehyde See Ol	H 306 Formaldehyde*			
	Formic acid	64-18-6	5	9	
S	Furfural	98-01-1	5	20	
	Furfuryl alcohol	98-00-0	50	200	
	Gasoline (limits will be based on aromatic hydrocal	rbons in mixture)		•	
	Glycerine mist		Inert mist		
	Glycidol (2,3-epoxy-1-propanol)	556-52-5	50	150	
	Glycol monoethyl ether See 2-	Ethoxyethanol			
	Graphite (synthetic)		Iner	t dust	
	Guthion® See Az	zinphos-methyl			
	Gypsum	13397-24-5	Inert	t dust	
	Hafnium	7440-58-6		0.5	
	Helium	·	Iner	t gas	
S	Heptachlor	76-44-8		0.5	
	Heptane (n-heptane)	142-82-5	500	2,000	
S	Hexachloroethane	67-72-1	1	10	
S	Hexachloronaphthalene	1335-87-1		0.2	
	Hexane (n-hexane)	110-54-3	500	1,800	
	2-Hexanone	591-78-6	100	410	
	Hexone (methyl isobutyl ketone)	108-10-1	100	410	
	sec-Hexyl acetate	108-84-9	50	300	
S	Hydrazine	302-01-2	1	1.3	
	Hydrogen	·	Iner	t gas	
	Hydrogen bromide	10035-10-6	3	10	
С	Hydrogen chloride	7647-01-0	5	7	

	TABLE 3 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; E TO H			
	CURCTANCE	040 No 1		ling/STEL
	SUBSTANCE	CAS No. ¹	ppm	mg/m³
S	Hydrogen cyanide	74-90-8	10	11
	Hydrogen fluoride	7664-39-3	3	2
	Hydrogen peroxide	7722-84-1	1	1.4
	Hydrogen selenide	7783-07-5	0.05	0.2
	Hydrogen sulfide	7783-06-4	10	15
	Hydroquinone	123-31-9		2
1	The CAS number is for information only. Enforcement i covering more than 1 metal compound measured as the not the CAS number for the individual compounds.			
Α	See R 325.60154(2)(a).			
В	See R 325.60154(2)(b).			
С	See R 325.60154(2)(c).			
*	* Cautionthese rules contain extensive requirements for exposure to these substances.			
	All MIOSHA Occupational Health (OH) Standards shown is this table are referenced in R 325.60151a.			

	TABLE 4 MAXIMUM ALLOWABLE CONCENTRATIONS	FOR SUBSTAN	NCES; I TO M		
	CURCTANCE	CAS No.1	MAC/Cei	ling/STEL	
	SUBSTANCE	CAS NO.	ppm	mg/m³	
	Indene	95-13-6	10	45	
	Indium and compounds (as In)	7440-74-6		0.1	
С	Iodine	7553-56-2	0.1	1	
	Iron oxide fume	1309-37-1		10	
	Iron salts, soluble (as Fe)	Varies with compound		1	
	Isoamyl acetate	123-92-2	100	525	
	Isoamyl alcohol	123-51-3	100	360	
	Isobutyl acetate	110-19-0	150	700	
	Isobutyl alcohol	78-83-1	100	300	
	Isophorone	78-59-1	25	140	
	Isopropyl acetate	108-21-4	250	950	
	Isopropyl alcohol	67-63-0	400	980	
	Isopropylamine	75-31-0	5	12	
	Isopropyl ether	108-20-3	500	2,100	
	Isopropyl glycidyl ether (IGE)	4016-14-2	50	240	
	Kaolin		Inert	dust	
	Ketene	463-51-4	0.5	0.9	
	Lead and lead compounds See OH Par	t 603 Lead Expo	sure in Constru	ction*	
	Limestone	1317-65-3	Inert	dust	
S	Lindane	58-89-9		0.5	
	Lithium hydride	7580-67-8		0.025	
	L.P.G. (Liquified petroleum gas)	68476-85-7	1,000	1,800	
	Magnesite	546-93-0	Inert	dust	
	Magnesium oxide fume	1309-48-4	15		
S	Malathion	121-75-5		15	
	Maleic anhydride	108-31-6	0.25	1	
С	Manganese and compounds (as Mn)	7439-96-5		5	
	Marble	1317-65-3	Inert	Inert dust	
S	Mercury	7439-97-6		0.1	
S	Mercury (organic compounds)	Varies with compound		0.01	
	Mesityl oxide	141-79-7	25	100	

TABLE 4 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; I TO M MAC/Ceiling/STEL CAS No.1 SUBSTANCE mg/m³ ppm Methane Inert gas Methanethiol See Methyl mercaptan Methoxychlor 72-43-5 ---15 2-Methoxyethanol See Methyl cellosolve Methyl acetate 79-20-9 200 610 Methyl acetylene (propyne) 74-99-7 1,000 1,650 Methyl acetylene-propadiene mixture (MAPP) 1,000 1,800 S Methyl acrylate 96-33-3 10 35 Methylal (dimethoxymethane) 109-87-5 1,000 3,100 Methyl alcohol (methanol) 67-56-1 200 260 Methylamine 74-89-5 10 12 Methyl amyl alcohol See Methyl isobutyl carbinol Methyl (n-amyl) ketone (2-heptanone) 110-43-0 100 465 S, C Methyl bromide 74-83-9 20 80 Methyl butyl ketone See 2-Hexanone S Methyl cellosolve 109-86-4 25 80 S Methyl cellosolve acetate 110-49-6 25 120 74-87-3 C Methyl chloride 100 210 71-55-6 350 1,900 Methyl chloroform Methylcyclohexane 108-87-2 500 2.000 Methylcyclohexanol 25639-42-3 100 470 S 583-60-8 100 460 o-Methylcyclohexanone Methylenedianiline (MDA) See OH 303 Methylenedianiline (MDA)* Methyl ethyl ketone (MEK) See 2-Butanone 107-31-3 250 Methyl formate 100 S Methyl iodide 74-88-4 5 28 Methyl isoamyl ketone 110-12-3 100 475 S Methyl isobutyl carbinol 108-11-2 25 100 Methyl isobutyl ketone See Hexone S 624-83-9 0.05 Methyl isocyanate 0.02 74-93-1 Methyl mercaptan 0.5 80-62-6 100 410 Methyl methacrylate Methyl propyl ketone See 2-Pentanone С Methyl silicate 681-84-5 5 30

TABLE 4 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; I TO M					
CUDCTANCE		CAS No.1	MAC/Ceiling/STEL		
	SUBSTANCE		ppm	mg/m³	
С	alpha-Methyl styrene	98-83-9	100	480	
С	Methylene bisphenyl isocyanate (MDI)	101-68-8	0.02	0.2	
	Methylene chloride (dichloromethane) See 0	OH 313 Methyler	ne Chloride*		
	Molybdenum				
	Soluble compounds	7420 00 7		5	
	Insoluble compounds	7439-98-7		15	
S	Monomethyl aniline	100-61-8	2	9	
S, C	Monomethyl hydrazine	60-34-4	0.2	0.35	
S	Morpholine	110-91-8	20	70	
1	The CAS number is for information only. Enforcement is based on the substance name. For an entry covering more than 1 metal compound measured as the metal, the CAS number for the metal is given - not the CAS number for the individual compounds.				
Α	See R 325.60154(2)(a).				
В	See R 325.60154(2)(b).				
С	C See R 325.60154(2)(c).				
STEI	STEL See R 325.60154(d)				
*	* Cautionthese rules contain extensive requirements for exposure to these substances.				
All MIOSHA Occupational Health (OH) Standards shown is this table are referenced in R 325.60151a.					

	TABLE 5 MAXIMUM ALLOWABLE CONCENTRATIO	NS FOR SUBSTAN	CES; N TO P		
			MAC/Cei	eiling/STEL	
	SUBSTANCE	CAS No. ¹	ppm	mg/m³	
	Naphtha (coal tar)	8030-30-6	100	400	
	Naphtha (petroleum) (MAC will be based on a	aromatic hydrocarbo	ns in mixture)		
	Naphthalene	91-20-3	10	50	
Α	beta-Naphthylamine	91-59-8			
	Neon		Iner	t gas	
	Nickel carbonyl	13463-39-3	0.001	0.007	
	Nickel, metal and soluble compounds (as Ni)	7440-02-0		1	
S	Nicotine	54-11-5		0.5	
	Nitric acid	7697-37-2	2	5	
	Nitric oxide	10102-43-9	25	30	
S	p-Nitroaniline	100-01-6	1	6	
S	Nitrobenzene	98-95-3	1	5	
S	p-Nitrochlorobenzene	100-00-5		1	
	Nitroethane	79-24-3	100	310	
	Nitrogen		Inert gas		
	Nitrogen dioxide	10102-44-0	5	9	
	Nitrogen trifluoride	7783-54-2	10	29	
S	Nitroglycerin	55-63-0	0.2	2	
	Nitromethane	75-52-5	100	250	
	1-Nitropropane	108-03-2	25	90	
	2-Nitropropane	79-46-9	25	90	
S, A	N-Nitrosodimethylamine (dimethylnitroasomine)	62-75-9			
S	Nitrotoluene	Varies with compound	5	30	
	Nitrotrichloromethane See Chlo	ropicrin			
	Nitrous oxide		Iner	t gas	
S	Octachloronaphthalene	2234-13-1		0.1	
	Octane	111-65-9	400	1,900	
	Oil mist, particulate	8012-95-1		5	
	Oil mist, vapor (MAC will be based on aromatic hydrocarbons in m		ns in mixture)		
	Osmium tetroxide	20816-12-0		0.002	
	Oxalic acid	144-62-7		1	

TABLE 5 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; N TO P					
	QUIDOTANIOS	040 N - 1	MAC/Cei	iling/STEL	
	SUBSTANCE	CAS No. ¹	ppm	mg/m³	
	Oxygen difluoride	7783-41-7	0.05	0.1	
	Ozone	10028-15-6	0.1	0.2	
S	Paraquat	1910-42-5 2074-50-2 4685-14-7		0.5	
S	Parathion	56-38-2		0.1	
	Pentaborane	19624-22-7	0.005	0.01	
S	Pentachloronaphthalene	1321-64-8		0.5	
S	Pentachlorophenol	87-86-5		0.5	
	Pentaerythritol	115-77-5	Inert pa	rticulate	
	Pentane	109-66-0	500	1,500	
	2-Pentanone	107-87-9	200	700	
	Perchloroethylene	127-18-4	100	670	
	Perchloromethyl mercaptan	594-42-3	0.1	0.8	
	Perchloryl fluoride	7616-94-6	3	13.5	
	Petroleum distillates (naphtha) (MAC will be based on aromatic hydrocarbons in mixture)				
S	Phenol	108-95-2	5	19	
S	p-Phenylenediamine	101-84-8		0.1	
	Phenyl ether (vapor)	_	1	7	
	Phenyl ether-biphenyl mixture (vapor)	8004-13-5	1	7	
	Phenylethylene See Styrene				
	Phenyl glycidyl ether (PGE)	122-60-1	10	60	
S	Phenylhydrazine	100-63-0	5	22	
S	Phosdrin (Mevinphos®)	7786-34-7		0.1	
	Phosgene (carbonyl chloride)	75-44-5	0.1	0.4	
	Phosphine	7803-51-2	0.3	0.4	
	Phosphoric acid	7664-38-2		1	
	Phosphorus (yellow)	7723-14-0		0.1	
	Phosphorus pentachloride	10026-13-8		1	
	Phosphorus pentasulfide	1314-80-3		1	
	Phosphorus trichloride	7719-12-2	0.5	3	
	Phthalic anhydride	85-44-9	2	12	
S	Picric acid	88-89-1		0.1	
	Pival® (2-pivalyl-1,3-indandione)	83-26-1		0.1	

	TABLE 5 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; N TO P				
	SUBSTANCE		MAC/Ceiling/STEL		
	SUBSTANCE	CAS No. ¹	ppm	mg/m³	
	Plaster of Paris 26499-65-0 Inert du				
	Platinum, soluble salts (as Pt)	7440-06-4		0.002	
	Polytetrafluoroethylene decomposition products	See Teflon®	decomposition	products	
	Propane	74-98-6	Iner	t gas	
S	Propargyl alcohol	107-19-7	1		
Α	beta-Propiolactone	57-57-8			
	n-Propyl acetate	109-60-4	200	840	
	Propyl alcohol	71-23-8	200	500	
	n-Propyl nitrate	627-13-4	25	110	
	Propylene dichloride	78-87-5	75	350	
S	Propylene imine	75-55-8	2	5	
	Propylene oxide	75-56-9	100	240	
	Propyne See Methyl a	cetylene			
	Pyrethrum	8003-34-7		5	
	Pyridine	110-86-1	5	15	
1	The CAS number is for information only. Enforcement is based on the substance name. For an entry covering more than 1 metal compound measured as the metal, the CAS number for the metal is given not the CAS number for the individual compounds.				
Α	See R 325.60154(2)(a).				
В	See R 325.60154(2)(b).				
С	See R 325.60154(2)(c).				
	All MIOSHA Occupational Health (OH) Standards shown is this table are referenced in R 325.60151a.				

	TABLE 6 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; Q TO Z				
	CURCTANCE	CAS No.1	MAC/Ceiling/STEL		
	SUBSTANCE		ppm	mg/m³	
	Quinone	106-51-4	0.1	0.4	
S	RDX	121-82-4		1.5	
	Rhodium				
	metal fume, dusts, and insoluble compounds (as Rh)	7440-16-6		0.1	
	soluble compounds (as Rh)			0.001	
	Ronnel	299-84-3		10	
	Rotenone (commercial)	83-79-4		5	
	Rouge		Inert	dust	
	Selenium compounds (as Se)	7782-49-2		0.2	
	Selenium hexafluoride	7783-79-1	0.05	0.4	
	Silica, crystalline, respirable dust** See OH 6	90 Silica in Cons	truction		
	Cristobalite	14464-46-1			
	Quartz	14808-60-7			
	Tripoli (as quartz)	1317-95-9			
	Trydimite	15468-32-3			
	Silicon carbide	409-21-2	Inert	dust	
	Silver, metal and soluble compounds	7440-22-4		0.01	
S	Sodium fluoroacetate (1080)	62-74-8		0.05	
	Sodium hydroxide	1310-73-2		2	
	Starch	9005-25-8	Inert	dust	
	Stibine	7803-52-3	0.1	0.5	
	Stoddard solvent	8052-41-3	200	1,150	
	Strychnine	57-24-9		0.15	
С	Styrene monomer (phenylethylene)	100-42-5	100	420	
	Sucrose	57-50-1	Inert	dust	
	Sulfur dioxide	7446-09-5	5	13	
	Sulfur hexafluoride	2551-62-4	1,000	6,000	
	Sulfuric acid	7664-93-9		1	
	Sulfur monochloride	10025-67-9	1	6	
	Sulfur pentafluoride	5714-22-7	0.025	0.25	
	Sulfuryl fluoride	2699-79-8	5	20	
	Systox See Demeto	on®			

TABLE 6 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; Q TO Z

	CURCTANCE CACAL 1	MAC/Ceiling/STEL			
	SUBSTANCE	CAS No. ¹	ppm	mg/m³	
	2,4,5T	93-76-5		10	
	Tantalum	7440-25-7		5	
S	TEDP	3689-24-5		0.2	
	Teflon® decomposition products (maintain minimal air concentration)				
	Tellurium	13494-80-9		0.1	
	Tellurium hexafluoride	7783-80-4	0.02	0.2	
S	TEPP	107-49-3		0.05	
С	Terphenyls	26140-60-3	1	9	
	1,1,1,2-Tetrachloro-2,2-difluoroethane	76-11-9	500	4,170	
	1,1,2,2-Tetrachloro-1,2-difluoroethane	76-12-0	500	4,170	
S	1,1,2,2-Tetrachloroethane	79-34-5	5	35	
	Tetrachloroethylene See Perchlor	roethylene			
	Tetrachloromethane See Carbon	tetrachloride			
S	Tetrachloronaphthalene	1335-88-2		2	
S	Tetraethyl lead (as Pb)	78-00-2		0.075ª	
	Tetrahydrofuran	109-99-9	200	590	
S	Tetramethyl lead (TML)(as Pb)	75-74-1		0.150	
S	Tetramethyl succinonitrile	3333-52-6	0.5	3	
	Tetranitromethane	509-14-8	1	8	
S	Tetryl (2,4,6-trinitrophenylmethyl-nitramine)	479-45-8		1.5	
S	Thallium, soluble compounds (as TI)	7440-28-0		0.1	
	Thiram	137-26-8		5	
	Tin				
	Inorganic compounds, except SnH ₄ and SnO ₂	7440-31-5		2	
	Organic compounds	7440-31-5		0.1	
	Oxide	21651-19-4	Inert pa	rticulate	
	Titanium dioxide	13463-67-7	Inert particulate		
	Toluene (toluol)	108-88-3	200	750	
С	Toluene-2,4-diisocyanate	584-84-9	0.02	0.14	
S	o-Toluidine	95-53-4	5	22	
	Toxaphene See Chlorina	ited camphene			
	Tributyl phosphate	126-73-8		5	
	1,1,1-Trichloroethane See Methyl chloroform				
S	1,1,2-Trichloroethane	79-00-5	10	45	

TABLE 6 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; Q TO Z MAC/Ceiling/STEL CAS No.1 SUBSTANCE mg/m³ ppm Trichloroethylene 79-01-6 100 535 Trichloromethane See Chloroform 5 S 1321-65-9 Trichloronaphthalene 300 1,2,3-Trichloropropane 96-18-4 50 1,1,2-Trichloro-1,2,2-trifluoroethane 76-13-1 1,000 7,600 100 Triethylamine 121-44-8 25 Trifluoromonobromomethane 75-63-8 1,000 6,100 25551-13-7 25 120 Trimethyl benzene 2,4,6-Trinitrophenol See Picric acid 2,4,6-Trinitrophenylmethylnitramine See Tetryl S Trinitrotoluene 118-96-7 1.5 Triorthocresyl phosphate 78-30-8 0.1 ---3 Triphenyl phosphate 115-86-6 ---Tungsten and compounds (as W) Insoluble 5 7440-33-7 • Soluble 1 ---Turpentine 8006-64-2 100 560 Uranium (natural) soluble and insoluble compounds (as 7440-61-1 0.2 С Vanadium (V₂O₅ dust) 0.5 1314-62-1 • (V₂O₅ fume) 0.1 Vinyl benzene See Styrene С Vinyl chloride See OH 302 Vinyl Chloride* Vinyl cyanide See Acrylonitrile Vinyl toluene 25013-15-4 100 480 Warfarin 81-81-2 0.1 Xylene (xylol) 1330-20-7 100 435 5 25 **Xylidine** 1300-73-8 1 Yttrium 7440-65-5 Zinc chloride fume 7646-85-7 1 ---Zinc oxide fume 1314-13-2 5 ---Zirconium compounds (as Zr) 7440-67-7 5

TABLE 6 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; Q TO Z					
CHRCTANCE			CAS No.1 MAC/Ceiling/S		
	SUBSTANCE	CAS NO.	ppm	mg/m³	
The CAS number is for information only. Enforcement is based on the substance name. For an entry covering more than 1 metal compound measured as the metal, the CAS number for the metal is given - not the CAS number for the individual compounds.					
А	See R 325.60154(2)(a).				
В	See R 325.60154(2)(b).				
С	See R 325.60154(2)(c).				
STEL	STEL See R 325.60154(2)(d)				
а	The 1970 ACGIH standard for Tetraethyl lead is 0.100 mg/m³.				
*	* Cautionthese rules contain extensive requirements for exposure to these substances.				
** See Table 7 for the exposure limit for any operations or sectors where the exposure limit in OH 690 is stayed or is otherwise not in effect.					
All MIOSHA Occupational Health (OH) Standards shown is this table are referenced in R 325.60151a.					

R 325.60161 Maximum allowable concentrations for mineral dusts. Rule 11. Table 7 for mineral dusts, are as follows:

TABLE 7 MAXIMUM ALLOWABLE CONCENTRATIONS FOR MINERAL DUSTS						
	OUDOTAN	0.5	0.0011	M	IAC	
	SUBSTAN	CE	CAS No. ¹	mppcf	mg/m³	
Silica						
•	Crystalline *					
	Quartz (respirable)		14808-60-7	250	10 mg/m ³ _	
	Cristobalite		14464-46-1	% SiO ₂ +5	%SiO ₂ +2	
•	Amorphous, including natural diate	omaceous earth	61790-53-2	20	80 mg/m³_ %SiO ₂	
Silicat	es (less than 1% crystalline si	lica)				
•	Asbestos, all types	See OH 602	Asbestos Stand	dards for Constru	ction	
•	Mica		12001-26-2	20		
•	Portland cement		65997-15-1	50		
•	Soapstone		_	20		
•	Talc (non-asbestiform)		14807-96-6	20		
•	Talc (fibrous)	See OH 602	Asbestos Stand	dards for Constru	ction	
•	Tremolite	See OH 602	2 Asbestos Stand	dards for Constru	ction	
Graph	ite (natural)		7782-42-5	15		
Inert or nuisance particles ** SiO ₂ (or 15 mg/m³, wh is the smaller)			g/m³, whichever			
*	The percentage of crystal samples. Note: This MAC standard, OH 690, is stayed	applies to any operations or	sectors for which	nount determined th the respirable of	from airborne crystalline silica	
**	The following are some e present; e.g. quartz less that		nce particulates	when toxic imp	ourities are not	
	Alundum (A1 ₂ 0 ₃)	Gypsum	F	Rouge		
	Calcium carbonate	Limestone		Silicon carbide		
	Cellulose	Magnesite Marble		Starch Sucrose		
	Corundum (A1 ₂ 0 ₃) Emery	Pentaerythritol		in oxide		
	Glycerine mist	Plaster of Paris		itanium dioxide		
	Graphite (synthetic)	Portland cement		egetable oil mist	S	
				(except castor, of similar irritant oil		
1	The CAS number is for information only. Enforcement is based on the substance name. For an entry covering more than 1 metal compound measured as the metal, the CAS number for the metal is given - not the CAS number for the individual compounds.					
	All MIOSHA	Occupational Health (OH) S are referenced in R 32		is this table		



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